



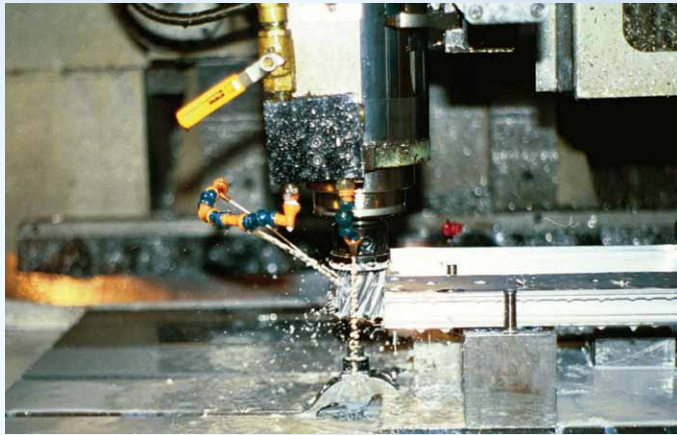
## **Metalworking Fluids and Lubricants**

# DuBois Metalworking Fluids and Lubricants

DuBois has been producing quality metalworking fluids since 1967. The DuBois Lubricoolant® brand fluids have given way to our new Double-Cut brand. The Double-Cut product line offers the potential for improved performance and cost.

DuBois works to stay on the cutting edge, providing leading technology and performance, while keeping the safety and the environment in mind.

DuBois sales representatives are available to assist you with product selection and process analysis.



## Double-Cut Amber™ and Polydraw Amber™ Straight Oils

Double-Cut and Polydraw Amber products are straight, non-dilutable oil cutting and pressworking fluids that provide excellent lubricity and clean operations. DuBois has dual purpose screw machine oils that not only lubricate the work piece/tool interface but the gear box as well. DuBois also has vanishing oils for metal forming operations, honing fluids and specialty gundrilling oils.



## Double-Cut Ivory™ and Polydraw Ivory™ Water-Soluble Oils

The Ivory products are water-soluble oils designed for high lubricity applications in metal cutting or pressworking. Both extreme pressure types and non-E.P. types are offered. The ivory products are designed to provide long sump life and not be difficult to clean off after the metalworking operation.



## Double-Cut Pearl™ Water-Soluble Semi-Synthetic Fluids

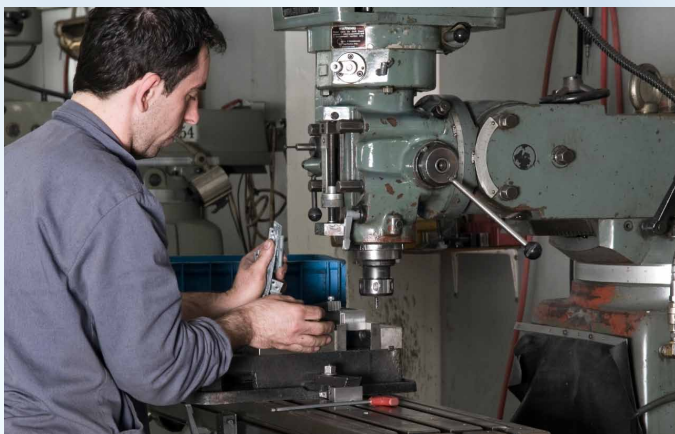
Semi-synthetic fluids contain some oil, typically 5%-30% and may or may not contain E.P. ingredients. Designed specifically for machining and grinding, Double-Cut Pearl semi-synthetic fluids are workhorse products that perform on a variety of metals and jobs throughout the shop. They provide excellent sump life and reduce oil in the workplace.





## Double-Cut Topaz™ and Polydraw Topaz™ Water-Soluble Synthetic Fluids

Topaz water-soluble synthetic fluids contain no petroleum oils. They typically offer superior sump life versus other fluid types. They provide excellent lubricity and a clean work environment due to their no oil formulas. Double-Cut and Polydraw Topaz products are truly 21st century technology.



## Roll Form Fluids

DuBois Roll Form fluids are water-soluble synthetic tube and post forming fluids. Designed to lubricate the rollers and cutoff, it will also quench welded seams and provide in-process rust inhibition. Longer term rust inhibition for bundled tubing is available using one of our Double-Cut Onyx rust inhibitors.

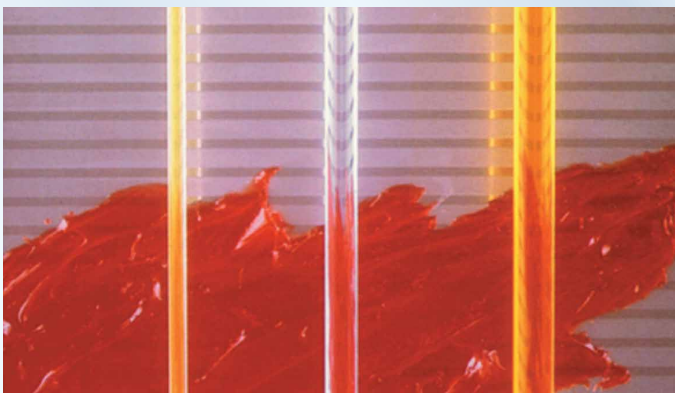
Typical applications include most types of grinding, milling, turning, chamfering and boring.



## Double-Cut Onyx™ Rust Inhibitors

Double-Cut Onyx rust inhibitors provide rust protection for in process applications and/or storage applications. DuBois offers water-soluble oil types and solvent cut back types for short, medium and long term indoor protection.

All DuBois rust inhibitors are easy to apply and also easily removed.



## Double-Lube™ Lubricating Oils

Double-Lube lubricating oils are manufactured from virgin base stock and formulated for premium performance at a very competitive cost. We offer hydraulic oils, way lubricants, spindle oils, gear oils and multi-purpose oils.



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